

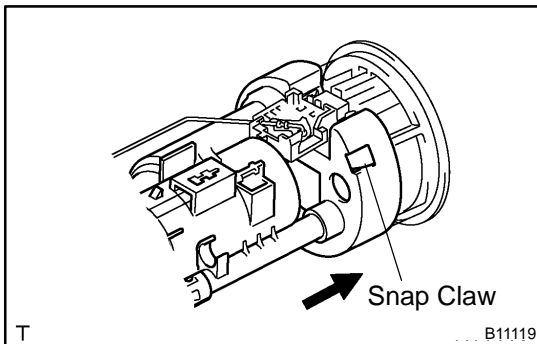
## INSTALLATION

### 1. INSTALL FUEL SENDER GAGE ASSEMBLY

Slide the fuel sender gage assembly into the fuel suction plate, and connect the connector.

### 2. INSTALL FUEL FILTER ASSEMBLY AND FUEL PUMP ASSEMBLY WITH FILTER

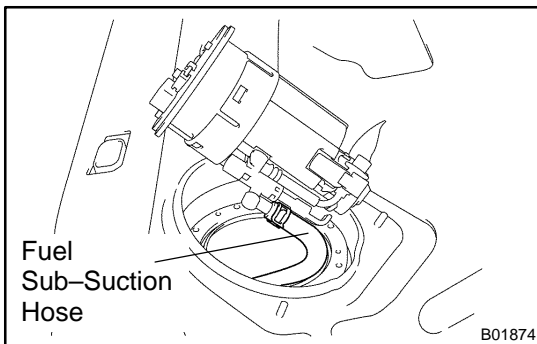
- Push in the fuel pump assembly with filter.
- Apply a light coat of gasoline to a new O-ring, and install it to the fuel port of the fuel suction plate.
- connect the fuel pump connector.



- Push the fuel filter assembly, and attach the 4 snap claws to the claw holes.

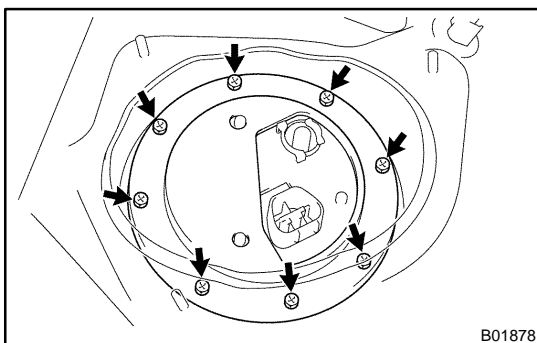
### 3. INSTALL FUEL PRESSURE REGULATOR AND FUEL RETURN JET TUBE ASSEMBLY (See page [SF-18](#))

### 4. INSTALL NO.2 FUEL SUCTION SUPPORT (See page [SF-18](#))

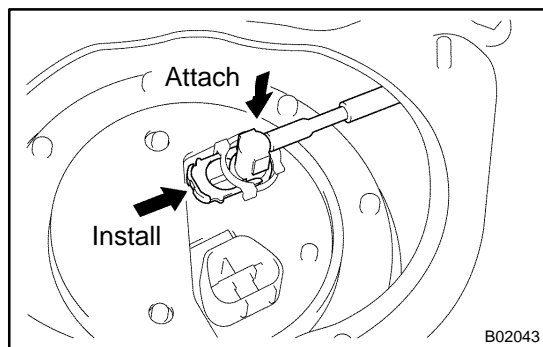


### 5. INSTALL FUEL PUMP AND SENDER GAUGE ASSEMBLY TO FUEL TANK

- Install a new gasket to the fuel suction plate.
- Connect the fuel sub-suction hose to the fuel return jet tube.
- Attach the fuel pump and sender gauge assembly to the fuel tank.



- Install the fuel tank vent tube set plate with the 8 bolts.  
**Torque: 3.5 N·m (36 kgf·cm, 31 in.-lbf)**

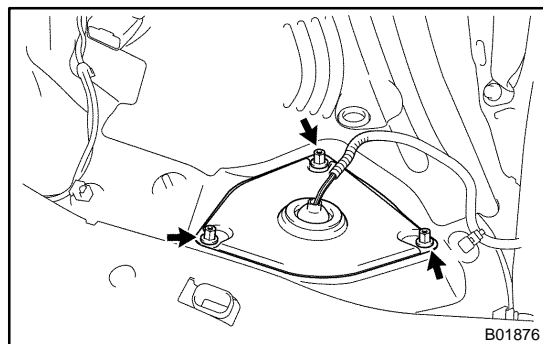


**6. CONNECT FUEL TANK MAIN TUBE (FUEL TUBE CONNECTOR) TO FUEL SUCTION PLATE**

- (a) Attach the fuel tube connector to the port of the fuel suction plate.
- (b) Install the tube joint clip.

**7. CONNECT FUEL PUMP & SENDER GAUGE CONNECTOR**

**8. CHECK FOR FUEL LEAKS (See page [SF-1](#))**



**9. INSTALL FLOOR SERVICE HOLE COVER**

Install the service hole cover with the 3 cap nuts.

**10. INSTALL REAR SEAT CUSHION**